

SANCAKTEPE/ISTANBUL PLANT MACHINERY PARK:

CNC PUNCH PRESS: TRUMPF TC 500 R 1600

- Maximum Working Range: 3000x1600 mm
- Maximum Part Weight: 230 kg
- Maximum Punch Force: 220 kN
- Maximum Punch Diameter: $\varnothing 76.2$ mm
- Maximum Plate Thickness: 8 mm



CNC PUNCH PRESS: TRUMPF TC 5000 R 1600

- Maximum Working Range: 3000x1650 mm
- Maximum Part Weight: 230 kg
- Maximum Punch Force: 220 kN
- Maximum Stroke Rate: 1000/min
- Maximum Plate Thickness: 8 mm



CNC BENDING MACHINE: TRUMPF TRUMABEND V1300

- Pressing Force: 1300 kN
- Bending Length: 3230 mm
- Working Radius: 420 mm
- Worktable Width: 120 mm
- Positioning Accuracy: 0,005 mm



CNC BENDING MACHINE: TRUMPF TRUMABEND V50

- Pressing Force: 50 kN
- Bending Length: 1275 mm
- Working Radius: 410 mm
- Worktable Width: 120 mm
- Positioning Accuracy: 0,005 mm



CNC BENDING MACHINE: WEINBRENNER GP250

- Pressing Force: 250 kN
- Bending Length: 3050 mm
- Working Radius: 300 mm
- Worktable Width: 120 mm
- Positioning Accuracy: 0,005 mm



HYDRAULIC PRESS: VAPTECH PE 160 MA

- Pressing Force: 180 ton
- Bending Depth: 400 mm
- Stroke: 20+180 mm
- Adjustment Travel: 100 mm
- Table Dimensions: 1300x780 mm



MECHANICAL PRESS: CINCINNATI G75

- Pressing Force: 75 ton
- Working Depth: 400 mm
- Stroke: 25-107 mm
- Adjustment Travel: 89 mm
- Table Dimensions: 1300x780 mm

