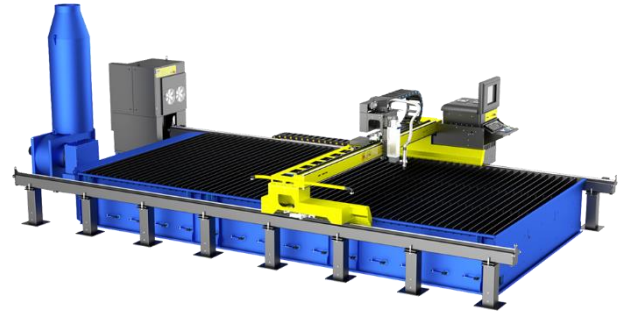


DOKA INDUSTRY SAKARYA PLANT MACHINERY PARK:

CNC PLASMA CUTTING MACHINE

- Brand: AJAN PP18012 (2 units)
- Max. Cutting Thickness: 30 mm
- Max. Cutting Width: 4000 mm
- Max. Cutting Length: 12000 mm
- Max. Cutting Amperage: 260 A



CNC PLASMA CUTTING MACHINE

- Brand: ESAB SXE HD 5000
- Max. Cutting Thickness: 30 mm
- Max. Cutting Width: 3000 mm
- Max. Cutting Length: 12000 mm
- Max. Cutting Amperage: 450 A



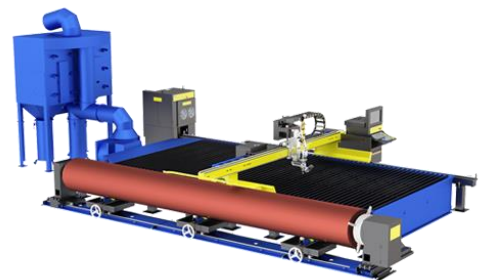
CNC OXYGEN CUTTING MACHINE

- Brand: ESAB SXE HD 5000
- Max. Cutting Thickness: 250 mm
- Max. Cutting Width: 3000 mm
- Max. Cutting Length: 15000 mm
- Gases Used: Oxygen, Air



CNC PIPE PLASMA CUTTING MACHINE

- Brand: AJAN BKM18001
- Max. Cutting Thickness: 30 mm
- Max. Cutting Width: 12000 mm
- Max. Rotation Diameter: 600 mm
- Min. Rotation Diameter: 50 mm



CNC PLATE DRILLING MACHINE

- Brand: AKYAPAK AFD10 (2 units)
- Max. Plate Width: 1100 mm
- Max. Plate Length: 1200 mm
- Max. Drilling Diameter: 55 mm
- Min. Drilling Thickness: 75 mm



GUILLOTINE SHEAR

- Brand: DURMAZLAR VS6016
- Weight: 38700 kg
- Max. Cutting Thickness: 16 mm
- Max. Cutting Length: 6000 mm



BENDING MACHINE

- Brand: DURMAZLAR AD-S 60600
- Weight: 52000 kg
- Max. Bending Length: 6000 mm
- Max. Pressing Force: 600 ton



CNC PROFILE DRILLING MACHINE

- Brand: AKYAPAK 3-ADM 1200
- Max. Profile Length: 12000 mm
- Max. Profile Width: 1200 mm
- Max. Drilling Thickness: 75 mm
- Max. Drilling Diameter: 55 mm



CNC PROFILE BENDING MACHINE

- Brand: AKYAPAK AKP81
- Max. Bendable Section: UNP140
- Minimum Bending Radius: 245 mm
- Max. Bending Speed: 4,2 m/min.



BAND SAW (3 UNITS)

- Brand: KARMETAL KMT 700 KDG
- KMT 650 KDG / KMT 400 KDG
- Max. Part Heights: 1100mm
- 600 mm / 300 mm
- Max. Part Weights: 700 mm/1000 mm/450 mm



NC PLATE BENDING ROLL

- Brand: FACCIN 4HEL 3134
- Max. Part Width: 3.050mm
- Maximum Bending Thickness at Full Width: 16mm
- Minimum Bending Radius at Maximum Thickness: 1.700mm
- Maximum Bending Thickness at Half Width: 20mm
- Minimum Bending Radius: 440mm
- Maximum Thickness for Minimum Bending Radius: 11mm



CNC VERTICAL MACHINING CENTER

- Brand: HARTFORD SW-423
- X-Axis Travel: 2200 mm
- Y-Axis Travel: 4000 mm
- Z-Axis Travel: 1000 mm



CNC LATHE

- Brand: MAZAK QUICK TURN SMART 250 L
- Max. Turning Diameter: 350 mm
- Maximum Part Length Between Centers: 500 mm



LATHE

- Brand: TRENS SN71 C
- Maximum Turning Diameter over Bed: 700 mm
- Maximum Turning Diameter over Carriage: 400 mm
- Maximum Part Length Between Centers: 3000 mm



UNIVERSAL LATHE

- Brand: TRENS SN50
- Maximum Turning Diameter over Bed: 500 mm
- Maximum Turning Diameter over Carriage: 260 mm
- Maximum Part Length Between Centers: 1500 mm



UNIVERSAL LATHE

- Brand: POREBA TRP93
- Maximum Turning Diameter over Bed: 950 mm
- Maximum Turning Diameter over Carriage: 640 mm
- Maximum Part Length Between Centers: 5000 mm



DIAMETER LATHE

- Brand: BRAUN A-G ZERBST
- Maximum Turning Diameter over Bed: 2140 mm
- Maximum Turning Diameter in Front of Bed: 3000 mm
- Maximum Part Length Between Centers: 4300 mm



BOHRWERK

- Brand: DROPP & REIN
- X-Axis Travel: 15000 mm
- Y-Axis Travel: 2400 mm
- Z-Axis Travel: 1400 mm



RADIAL DRILL

- Brand: DROPP & REIN
- X-Axis Travel: 15000 mm
- Y-Axis Travel: 2400 mm
- Z-Axis Travel: 1400 mm



BALANCING MACHINE

- Brand: SCHENCK AHM043
- Maximum Rotation Diameter: 5000mm
- Maximum Rotor Length: 9000mm



THREADING MACHINE

- Brand: ACROBAT HUK2000 (2 units)
- Minimum Thread Diameter: M5
- Maximum Thread Diameter: M24



PAINT OVEN

- Brand: SAFA DURST DST250
- Width: 7000mm (Door Width: 5000 mm)
- Length: 24000 mm
- Height: 6000 mm (Door Height: 6000 mm)
- Max. Temperature: 50°C
- Number of Hoists: 2 units (5 Ton)



MANUAL SANDBLASTING CABIN

- Brand: SAFA DURST
- Width: 7000mm (Door Width: 5000 mm)
- Length: 24000 mm
- Height: 6000 mm (Door Height: 6000 mm)
- Maximum Capacity (in 24 hours): 300 m²



ROLLER CONVEYOR SHOT BLASTING MACHINE

- Machine Code: SATMAK - SAT3100/1500TN16
- Max. Loading W*H: 3100x1500 mm
- Max. Loading Weight: 2000 kg/m
- Blasting Capacity: 1760 kg/min
- Turbin Power*Number: 7,5*16 KW/pcs.
- Power Consumption: 230 KW
- Machine Dimensions: 6400x33150x9400 mm

